

TICO® Contact S Adhesive Datasheet

Product Code: RC1161

Product Description

TICO® Contact S Adhesive is a cream coloured, brushable, general-purpose contact adhesive. It exhibits excellent adhesion to most surfaces and has good heat resistance. Bonds may be made over a wide range of open times because of its fast flash off and long open time.

Typical Properties

Not for specification purposes.

Property	Value
Base	Polychloroprene
Solids	23 - 27%
Viscosity	5000 - 7000 cP at 20°C
Colour	Cream
Tack Life	5 - 30+ minutes
Coverage	3 to 4m ² per litre
Flash Point	-30°C (aliphatic hydrocarbon)

Supply Details

Product should be stored between +4°C and +25°C

Preparation

Stir adhesive thoroughly before use. Ensure the surfaces to be bonded are clean, dry and free from dirt, grease and other contamination. Lightly abrade metal surfaces. Wipe clean with a suitable solvent such as methylated spirit.



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Application

Apply a thin, even coat of adhesive to both surfaces. Allow to become touch-dry (approx. 10 - 30 minutes). On very absorbent surfaces a second coat may be required. Align carefully and bring the two surfaces together. Apply firm pressure over the whole surface, ideally using a roller or press to consolidate the bond. The adhesive forms an immediate, strong bond, but will achieve maximum strength after a few days.

Coverage

3 to 4m² per litre, depending on surface.

The newly bonded material should not be subjected to extreme temperature changes for 3 to 4 days after bonding and avoid further fabrication until the adhesive has fully cured.

Health & Safety

Read the product label before use. Further details can be obtained from the Material Safety Data Sheet



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