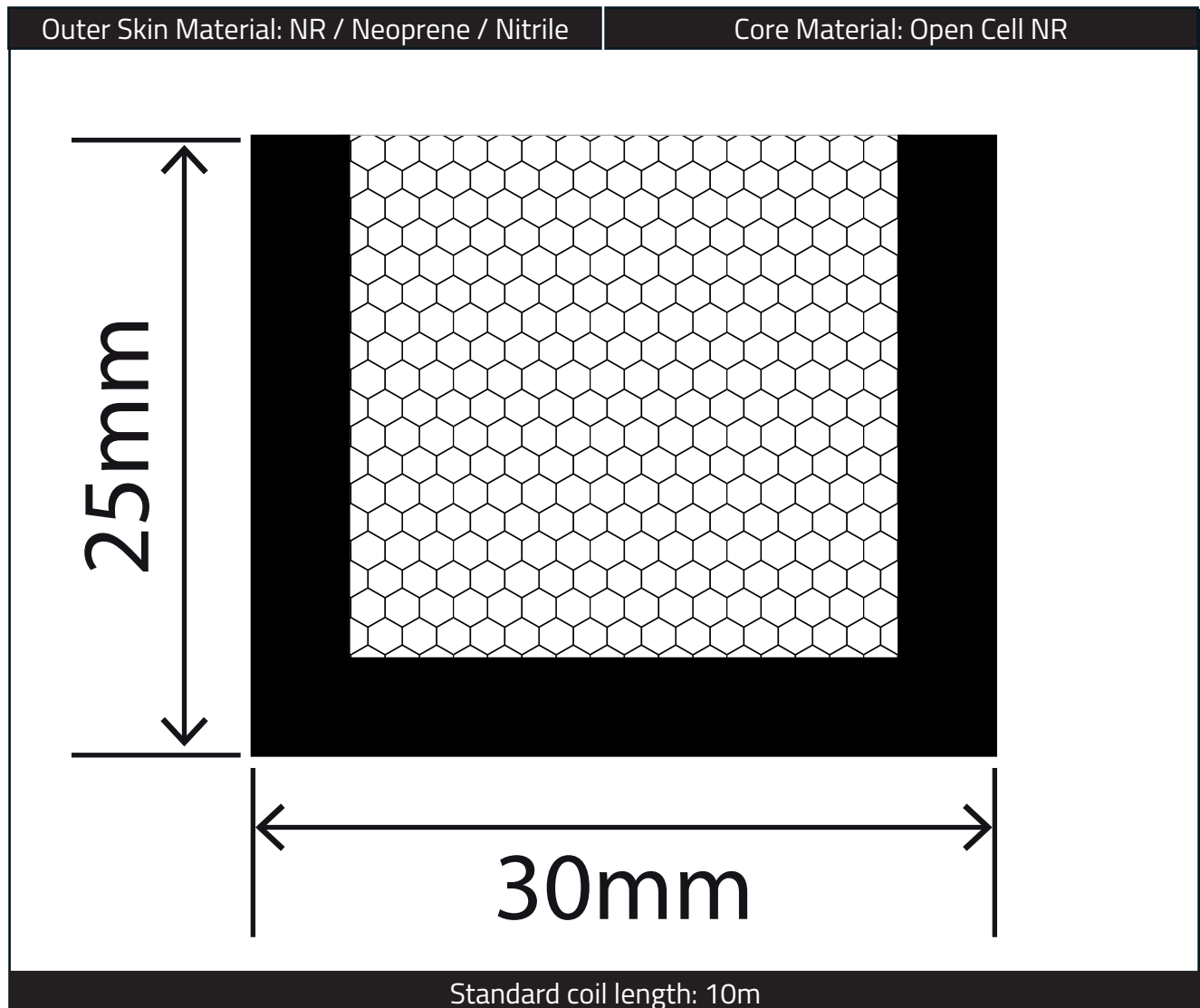


RubbaHatch Composite Hatch Seal - 30mm x 25mm

Product Code: RUBBAHATCH-30X25



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The Rubber Company Limited - Registered in England and Wales
Company Number - 08350831 | VAT Number - GB 156 8355 80



Outer Rubber Skin Material Specification - Natural Rubber

Property	Value
Compound	Natural Rubber / SBR
Hardness (Shore A)	60° / 70°
Density (Specific Gravity)	1.30
Tensile Strength	4.0 MPa
Compression Set (20 % deflection at 70° C)	15 % (Maximum)
Elongation at Break	200 %
Tolerances	BS 3734 BRMA
Working Temperature Range	-20° C to +120° C

Outer Rubber Skin Material Specification - Neoprene

Property	Value
Compound	Neoprene
Colour	Black
Hardness (Shore A)	70° ± 5°
Density (Specific Gravity)	1.30
Tensile Strength	5.0 MPa
Surface Finish	Cloth Finish
Test Code	ISO 4100
Compound Resistance	Oil / Heat / Chemical / Weathering / Ozone
Tolerances	BS 3734 BRMA
Working Temperature Range	-30° C to +120° C

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Outer Rubber Skin Material Specification - Nitrile

Property	Value
Compound	Nitrile
Colour	Black
Hardness (Shore A)	65° ± 5°
Density (Specific Gravity)	1.30
Tensile Strength	7.0 MPa
Surface Finish	Cloth Moulded
Test Code	ISO 4100
Compound Resistance	Oil / Heat / Chemical / Weathering / Ozone
Tolerances	BS 3734 BRMA
Working Temperature Range	-50° C to +120° C

Inner Core Material Specification

Property	Value
Compound	Natural Rubber
Cell Structure	Open Cell
Hardness (Shore A)	10° / 18° (Average)
Density	420 kg/m ³
Tensile Strength	295 kPa
Compression Deflection (at 25 %)	5 - 9 PSI
Compression Set (20 % deflection 70° C)	15 % (Maximum)
Elongation at Break	235 % - 250 %
Accelerated Ageing (change in compression deflection at 70 %)	± 20%
Working Temperature Range	-40° C to +70° C

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